

# **FSEA BOTTOM SIDE ENTRY AGITATORS**



YOUR SOLUTION PARTNER

## **FSEA BOTTOM SIDE ENTRY AGITATORS**

### **APPLICATION**

Side entry agitators with direct coupled motor or geared motors and cast iron bearing house, propeller and single mechanical seal.

Suitable for mixing low viscosity in many chemical and food & pharma applications like wine, oil, milk, beer, alcohol in large volume tanks

## **WORKING PRINCIPLE**

- Side entry agitators are installed inclined position
- Propeller creates a flow that pushes the bottom of the tank
- Flow raises up to surface throughout the wall opposite of agitator
- The effect is encouraged if the bottom is curved
- The agigator is distributed centrally to increase the circular flow
- This ensures complete homogenization of the product

### **DESIGN AND FEATURES**

- Internal Mechanical seal
- Different type propeller
- Sanitary design
- Easy maintenance
- Easy assembly of propeller fixed to shaft with threaded connection
- 3 phaze motor 230/400 V, 50 Hz, IP 55
- Motor Speed 1500, 1000 rpm
- Motor gear speed 200, 300, 400 rpm

#### **MATERIALS**

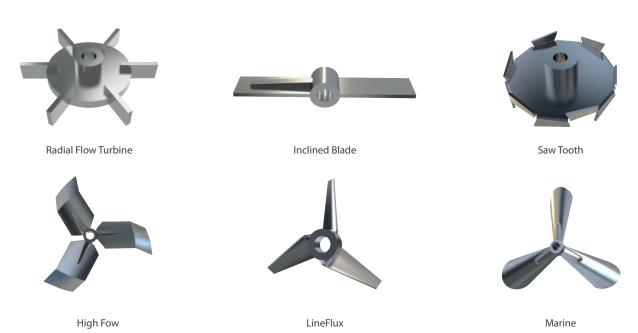
Parts in contact with the product : A.316LLantern and bearing support : GG 22

• Mechanical seal : Sic/Sic/EPDM

• Gaskets : EPDM

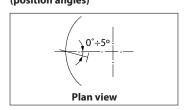
### **OPTIONS**

- Double Mechanical seal
- Gaskets : FKM
- Different Propeller type
- Stainless steel Motor cover
- ATEX motor

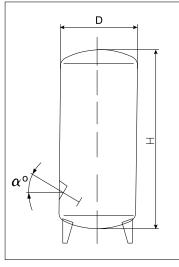


## **ASSEMBLY DIAGRAMS**

# VERTICAL TANKS (position angles)

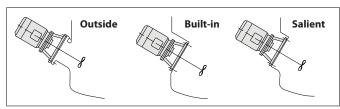






## LOCATION OF THE SUPPORTS

### **Vertical ones**



#### **Horizontal ones**

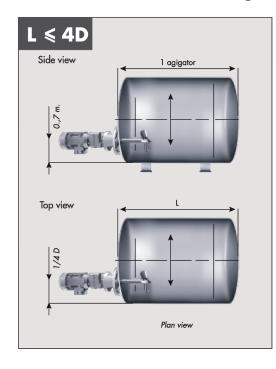


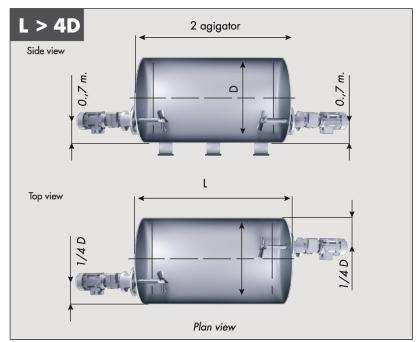
## **ANGLES OF ATTACK**

H/D Ratio		0,5	1	1,5	2	2,5	3	4	5
$lpha^{ m o}$		0°	8°	14°	18°	25°	30°	40°	50°
Max. visc. cps.		3000	3000	1500	1500	500	300	150	100
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		•	•	•	•	•	•	•	•
		•	•	•	•	•	•	•	•

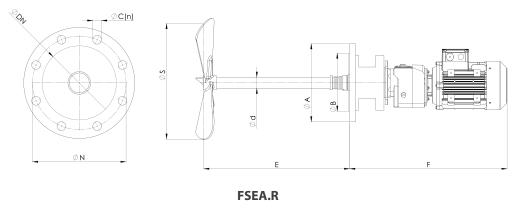
Recommended

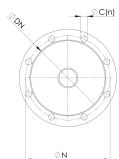
# **HORIZONTAL TANKS (location of agitators)**

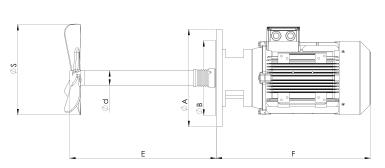




## **ANGLES OF ATTACK**







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- 1 /	HV	I EI Y	וכע	 1N 2

ТҮРЕ	Ø DN	ØA	ØN	ØB	ØC (n)	Ød	E	F max	S
FSEA.D.15.15.175	150	285	240	212	22 8	40	400	375	175
FSEA.D.15.30.225	150	285	240	212	22 8	40	500	405	225
FSEA.D.15.40.225	200	340	295	259	22 8	50	500	500	225
FSEA.D.15.55.225	200	340	295	259	22 8	50	500	500	225
FSEA.D.15.75.250	200	340	295	259	22 8	50	500	500	250
FSEA.D.15.11.275	250	395	350	312	23 12	60	600	695	275
FSEA.D.10.01.225	150	285	240	212	18 8	40	400	375	225
FSEA.D.10.22.225	150	285	240	212	18 8	40	400	425	225
FSEA.D.10.30.250	200	340	295	259	23 8	50	500	500	250
FSEA.D.10.40.275	200	340	295	259	23 8	50	500	500	275
FSEA.D.10.55.300	250	395	350	312	23 12	60	600	695	300
FSEA.D.10.70.300	250	395	350	312	23 12	60	600	695	300
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FSEA.R.02.05.325	150	285	240	212	22 8	40	400	468	325
FSEA.R.02.07.400	150	285	240	212	22 8	40	400	468	400
FSEA.R.02.15.500	150	285	240	212	22 8	40	400	510	500
FSEA.R.02.30.500	200	340	295	259	22 8	50	500	570	500
FSEA.R.02.40.600	250	395	350	312	23 12	60	500	710	500

## CAPACITY

Volume (m³)	Power (kw)	Speed (rpm)			
5-20	1,5	1500			
20-50	3	1500			
50-80	4	1500			
80-140	5,5	1500			
80-140	7,5	1500			
140-200	11	1500			
5-20	1,1	1000			
20–60	2,2	1000			
20–60	3	1000			
60–90	4	1000			
90-150	5,5	1000			
150-200	7,5	1000			
5-20	0,55	200			
20-50	0,75	200			
50-100	1,5	200			
100-150	3	200			
150-200	4	200			